

AMENDMENT TO THE SPECIFICATION

Please replace the paragraph beginning at page 4, lines 11-20 with the following paragraph:

Figs. 1A and 1B schematically show a method and apparatus according to the present invention. A workpiece 1, in this case a metal cylinder, is rotated about an axis of rotation 2 at a certain number of revolutions. Subsequently a deforming head (not shown) is provided, in which five tools 3A - 3E are rotatably mounted. Each tool 3 comprises two forming rollers arranged in mirror symmetry with respect to the axis 2. The radial distance from the tools 3 to the axis 2 decreases stepwise towards the rear, seen in the working direction 4 such that perimeters P1, P2 of adjacent forming rollers at least partially overlap.